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Sold Alone

D3538-1

Job Sheet 183834



Part No: D3538-1

Job Qty: ~~40 ea~~

DAS

Part Name: Hinge Bracket

24 ea

21

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-10.03 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Machining-2		<i>SBL 18/10/29</i>
100	Bandsaw	10 pcs	10/19/18	10/19/18	0.00	0.09	Bandsaw1		<i>SBL 18/10/29</i>
110	CNC Vertical Machining	10 pcs	10/19/18	10/19/18	0.09	6.17	HAAS1-3		<i>SBL 18/10/29</i>
120	QC	10 pcs	10/19/18	10/19/18	0.00	0.00	QC2 Machining-2		<i>SBL 18/10/29</i>
130	QC	10 pcs	10/19/18	10/19/18	0.00	0.00	QC8 Machining-2		<i>VHS 18/10/30</i>
140	HandFinish	10 pcs	10/19/18	10/19/18	0.00	0.24	HandFinish1		<i>DB 18/11/2</i>
150	Powdercoat	10 pcs	10/19/18	10/19/18	0.00	0.22	Powdercoat1		<i>BL 18/11-2</i>
160	QC	10 pcs	10/19/18	10/19/18	0.00	0.00	QC3		<i>DAS</i>
170	Packaging	10 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1	<i>57038</i>	<i>NOV 07 2018</i>
180	QC21-SA	10 Ea	10/19/18	10/19/18	0.00	0.00	QC21		<i>6</i>

Part Op 100 - Cut blanks 1.500" long

Descriptions: 110 - 1-Machine as per Folio FA651 and Dwg D3538

150 - START TIME: *8.40*

07:30 FINISH: 9:10

DAS

21

9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X1.250	6061-T6 Bar 1.25 X 1.25	1.9000 ft (19 ea) <i>3,00ft (10,125 ea)</i>	90-Start up Operation	<i>5033409-24</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X1.250	2	13	0

Part Specifications

Specifications could not be found.

QA Closed: _____ Date: _____

Work Order update only

[illegible]

DART AEROSPACE LTD		Work Order:	183834
Description: Hinge Bracket		Part Number:	D3538-1
Inspection Dwg: D3538 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.75	+/-0.030	.751	✓		Vern	Seb-01
0.375	+/-0.010	.376	✓		4'	
0.241	+/-0.010	.243	✓		↓	
0.830	+/-0.010	.828	✓		↓	
Ø0.172	+0.005/-0.001	.172	✓		P.G.	
Ø0.400	+0.006/-0.001	.400	✓		P.G.	
0.031	+/-0.010	.030	✓		Vern	
1.31	+/-0.030	1.314	✓			
0.375	+/-0.010	.374	✓			
0.99	+/-0.030	.988	✓			
0.125	+/-0.010	.123	✓			
R0.19	+/-0.030	.187	✓			
0.083	+/-0.010	.084	✓			
93°	+/-0.5°	93	✓			
0.674	+/-0.010	.672	✓		H.G.	
R0.38	+/-0.030	.380	✓		R.G.	
Ø0.172	+0.005/-0.001	.172	✓		R.G.	

Measured by:	DAS 57	Audited by:		Prototype Approval:	N/A
Date:	9-89 18/10/28	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.31	New Issue	KJ/JLM	<i>[Signature]</i>

2008
57
1928